

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.01.11	Job No.: 00056	ADR Yes/No: Y	ADR Date: 07.12.03	ECN #: 1108
Product No.: D205-596-XXX	<i>D205-594</i>	Created By:	Approved By: <i>MA</i>	
Product Name: EXTENDED HEIGHT CROSSTUBE		Checked By: <i>PA</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	<i>U 08.01.17</i>
Production Engineering Coord	Y	EC/DD	
Director Quality Assurance	N		
Customer Order Processing	N		

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	DS	<i>1/8 08.01.17</i>
Marketing	N		

Reason for Change:
SUPPORTS ON D205-596-101/-103/-105/-107 CROSSTUBE ARE NOW MAGNOBONDED; REVISED CLAMP LENGTH ON DSI 9396

Documents Affected:
RELEASE D205-596-101/-103/-105/-107 AND DSI 9396 ALL AT REV. B

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	MB		<i>07.12.14</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	DSI 9396 REV. B REPLACES DSI 9396 REV. A	<i>08.01.16</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>08.01.16</i>
4	Update Grey Project Binder	Y	KJ/MB		<i>08.01.16</i>
5	Move Electronic Files	Y	KJ		<i>08.01.16</i>
6	Update Master Document List (MDL) <i>Rev. D</i>	Y	MB		<i>08.01.04</i>
7	Update Document Record (DR) <i>Rev. H</i>	Y	MB		<i>08.01.04</i>
8	Create/Update Change Record Form	<i>N</i>	KJ	-101/-103/-105/-107 XTUBES ARE @ CHG 002	<i>2015 02 15</i>
9	Create/Update PPP's	<i>N</i>	KJ	AS REQUIRED <i>ECN 1075</i>	<i>ECN 1075</i>
10	Update Controlled PDF Files	Y	KJ		<i>08.01.16</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	N			
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	Y	KJ/LL	REPLACE DSI 9396 REV. A WITH DSI 9396 REV. B	<i>08.01.16</i>
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/DD	UPDATE ESTIMATES/BOM AS REQUIRED.	<i>11/03/14</i>
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	Y	LL	SEE NOTE 2 BELOW.	<i>11 ECN 1075</i>
28	Update Paperwork Kits in Stock	Y	LL	REPLACE DSI 9396 REV. A WITH DSI 9396 REV. B	<i>08.01.21</i>
29	Create/Update MPP				<i>W10 36870</i>
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:
 1) RELEASE D205-596-101/-103/-105/-107 REV. B AND DSI 9396 REV. B AS OUTLINED ABOVE.
 2) INSTALL SUPPORTS ON CROSSTUBES IN PRODUCTION I.A.W. D205-596-101/-103/-105/-107 REV. B OR DSI 9396 REV. B. AND REWORK CROSSTUBE AT CHG 001 I.A.W. DSI 9396 REV. B.
D205-596-101 (3 IN STOCK), D205-596-103 (4 IN STOCK), D205-596-105 (2 IN PROD B 36468, 36469)
D205-596-107 (1 IN STOCK, 2 IN PROD, B 36470, 36471)
 H:\Forms\Engineering\approved online\eng\ECNrevM.xls ECN Verified & Complete: *W* Date: *08.04.28*